



DESIGNTrend MULTILAYER DESIGN CORK FLOORING **TECHNICAL SPECIFICATION**

GENERAL DEFINITION AND PRODUCT COMPOSITION			
Definition	9.5 mm thickness multi-layer floating floor with a high-density digital printed cork toplayer, a HDF core, and improved sound reduction cork backing, in accordance with EN 16511.		
Dimensions	Wood designs: 1164 x 194 x 9.5 mm Stone designs: 1164 x 300 x 9.5 mm		
Finish	WEARTOP® High performance multilayer matt finish, with very low VOC content and extremely high wear and chemical resistance.		



Product structure	Finish layer: Hard-wearing WEARTOP® matt varnish.
	Top layer: 2 mm thickness high-density agglomerated of
	definition digital graphic

cork, direct printed with a high definition digital graphic. Core layer: HDFCORE High-density fibreboard 6.5 mm, with very low formaldehyde

content (E1), CARB ATCM Phase II and TSCA Title VI compliant.

Backing layer: 1 mm insulating soft agglomerated cork sheet with integrated

Microban® antimicrobial protection.

Sealant: JOINTSHIELD® all around impregnating edge sealing system.

Embossing: AWS. Edges: Square edges.

Glue-less Uniclic® locking system, installed floating according to installation Installation instructions.

TECHNICAL DATA

IECHNICAL DATA			
		EN 16511	Domestic 23 Residential areas with high traffic
Classification			Commercial 31 Public areas with moderate traffic
Length and width		EN ISO 24342	Wood designs: 1164 x 194 mm ± 0.10% Stone designs: 1164 x 300 mm ± 0.10%
Overall thickness	• ✓	EN ISO 24346	9.5 mm ± 0.2 mm
Mass per unit area		EN ISO 23997	7400 g/m ²
Squareness Straightness		EN ISO 24342	< 0.2 mm < 0.3 mm
Flatness of the panel Length - Concave / Convex Width - Concave / Convex		EN 16511	< 0.5 % / < 1.0 % < 0.1 % / < 0.2 %



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Openings between panels Average / Individual values		EN 16511	< 0.15 mm / < 0.2 mm
Height difference between panels Average / Individual values		EN 16511	< 0.10 mm / < 0.15 mm
Dimensional variation caused by changes in atmospheric numidity	°F ₪	ISO 24339	< 0.15 %
hickness Swelling	° 00	ISO 24336	< 16%
ocking strength ong / Short	<->	EN ISO 24334	> 2 kN/m / > 3 kN/m
Residual indentation		EN ISO 24343-1	< 0.3 mm
Castor chair		ISO 4918	No visible change / damages
Simulated movement of a urniture leg	° ←→	EN ISO 16581	No visible change / damages
Abrasion resistance		EN 15468	> 7000 cycles
mpact resistance (big ball)	Ĉ ↑	EN 13329	> 1800 mm
/licroscratch resistance		EN 16094	MSR-A1 (Gloss change < 10%)
hermal resistance	R(m² K/W)	EN 12667	0.074 m ² .K/W
mpact noise reduction		EN ISO 10140-3	$\Delta L_w = 17 \text{ dB}$
ight fastness		EN ISO 105-B02	6 (blue scale)
Slip resistance	≥0,30	EN 13893	Technical class DS dynamic coefficient of friction μ > 0.30
Reaction to fire	C _{FL} -s1 NCS	EN 13501-1	Class C _{fl} -s1
Formaldehyde emission	[®] E1 нсно	ENV 717-2	Formaldehyde Class E1
CP content	DL PCP	CEN/TR 14823	PCP content < 5 mg/Kg
/OC emission		ISO 16000 parts 3, 6, 9	Fulfilled AgBB scheme Fulfilled French Classification A+



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GENERAL DATA	
Packaging	Floating floor panels are dispatched in cardboard trays wrapped in shrinking foil, providing suitable protection for normal transport and storage conditions. Packages are identified by a label and/or inkjet printing and palletized. Each pallet is over strapped and wrapped with stretch film. Wood designs: 8 planks 1164 x 194 mm per pack = 1.81 m² per pack 56 packs per pallet = 101.4 m² per pallet. Weight per pack: approx. 14 Kg. Stone designs: 7 planks 1164 x 300 mm per pack = 2.44 m² per pack 45 packs per pallet = 109.8 m² per pallet. Weight per pack: approx. 18 Kg.
Underfloor heating	Suitable for underfloor heating. The recommended maximum surface temperature is 28°C. The specific floating floors installation instructions for underfloor heating must be observed.
Limited warranty	We certify that the product is free from manufacturing and structural defects and will remain free of these defects. We guarantee that the surface finish will not wear through within 15 years (Residential) or 5 years (Commercial), under normal residential or commercial use and with proper maintenance. Note: The specific warranty terms and conditions must be observed. For warranty conditions, see www.granorte.com.
Environment	This flooring is made with 100% recyclable materials. Contains no PVC, orthophthalates, softeners or other substances hazardous to health or environment. DESIGNTrend product fulfils the VOCs requirements according to the GreenGuard Gold criteria, AgBB-Scheme and Category A+ classification according to French VOC regulation.
Warning notice	Store in a place that is protected from moisture, heat and direct sunlight. Always install a vapour barrier 0.2 mm thick polyethylene sheeting under engineered floors. When the heating is on and high, gaps may appear due to extreme dryness of ambient air. DESIGNTrend uses paints with very high UV resistance. However, when exposed to direct sunlight, colour may change or fade. In rooms with large windows, shading should be used.

































FSC® certified products are available upon request

GRANORTE reserves the right to make changes to material and structure to improve the quality or technical performance.